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| JOB NUMBER: 10018 | <b>PRODUCTION<br/>OPERATOR II</b> | REVISION: 006<br>REVISION DATE: 12/20/18<br>ECN 127371 |
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| <b>DEPARTMENT:</b>    | Operations             |
| <b>REPORTS TO:</b>    | Supervisor, Clean Room |
| <b>ORIGINAL DATE:</b> | November 1, 1992       |
| <b>EEOC CATEGORY:</b> | 7                      |
| <b>PAY GRADE:</b>     | 04                     |
| <b>FLSA STATUS:</b>   | Non-exempt/Hourly      |
| <b>ICR CATEGORY:</b>  | III                    |

**SUMMARY OF DUTIES**

Performs any of a variety of medical assembly and processing tasks as a production team member.

**ESSENTIAL FUNCTIONS PERFORMED**

1. Assembles medical products on an assembly operation, performing a variety of tasks on a rotating basis.
2. Ability to rotate through the assembly line.
3. Performs on-line and in-process visual inspection of products to ensure specifications per work order and procedure are followed.
4. Assists Team Leader and Technicians with product and/or machine change-overs.
5. Ensures product assembled meets quality standards.
6. Rejects product outside of specifications.
7. Adheres to safety standards.
8. May operate a variety of testing equipment required for periodic product and process testing.
9. Working overtime may be required for this position.
10. Performs other related tasks, as required.

**ESSENTIAL PHYSICAL/ENVIRONMENTAL DEMANDS**

- Lifting -- Not to exceed 50 lbs. – local practice may apply.
- Writing
- Sitting
- Standing
- Bending
- Visual acuity
- Color perception
- Depth perception
- Reading
- Field of vision/peripheral
- Fine motor skills
- Noise
- Chemical vapors
- Soldering fumes

**SUMMARY OF MINIMUM QUALIFICATIONS**

- Education and/or experience equivalent to a high school diploma or certificate of leaving (Ireland).

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- Demonstrates competencies and ability to rotate in a specific assembly line or work cell.
- Ability to perform a variety of assembly tasks requiring dexterity and fine motor skills.
- Ability to visually check work performed and identify whether a product has been assembled correctly.
- Ability to follow instructions in performing repetitive tasks.
- Attentiveness in performing tasks.
- Ability to work as a member of a team in assembling sterile medical products.
- Ability to meet line rate expectations.

**PREFERRED QUALIFICATIONS**

- Three months of experience, preferably in manufacturing.
- Three to six months of longevity in the same company.

**COMPETENCIES**

- Medical product assembly/eye-hand coordination
- Assembly line rotation
- Quality inspection
- Computerized test equipment operation

**COMMENTS**

Infectious Control Risk Category III:

The risk category explains whether or not employees are likely to come into contact with blood or body fluids while performing their jobs. Risk category III states employment and procedures that do not require exposure.